

Control Valve Sizing Formula for Gas and Vapour Service

A. Subcritical Flow

$$\Delta P < 0.5 C_1^2 P_1$$

B. Critical Flow

$$\Delta P > 0.5 C_1^2 P_1$$

Volumetric Flow

$$C_v = \frac{Q}{295} \sqrt{\frac{GT}{\Delta P (P_1 + P_2)}}$$

$$C_v = \frac{Q \sqrt{GT}}{257 C_1 P_1}$$

Flow by Weight

$$C_v = \frac{47.2W}{\sqrt{\Delta P (P_1 + P_2)} G_1}$$

$$C_v = \frac{54.5W}{C_1 P_1 \sqrt{G_1}}$$

For Saturated Steam

$$C_v = \frac{72.4W}{\sqrt{\Delta P (P_1 + P_2)}}$$

$$C_v = \frac{83.7W}{C_1 P_1}$$

For Superheated Steam

$$C_v = \frac{72.4(1+0.00126T_s)W}{\sqrt{\Delta P (P_1 + P_2)}}$$

$$C_v = \frac{83.7(1+0.00126T_s)W}{C_1 P_1}$$

Where:

C_v = Valve flow coefficient

C_1 = Critical flow factor

G_1 = Gas specific gravity (air = 1.0)

G = Specific gravity @ flowing temperature

$$= G \times \frac{288}{T}$$

P_1 = Upstream pressure, bars absolute

P_2 = Downstream pressure, bars absolute

ΔP = Actual pressure drop $P_1 - P_2$, bars

Q = Gas flow rate at 15°C and 1013 millibars abs. m³/h

T = Flowing temperature °K (273 + °C)

T_s = Steam superheat, °C

W = Flow rate, 1000 kg per hour